## Rod Heading

- ▲ Cheaper than Welding a washer in place
- ▲ 5/8 Max Wire Diameter 3/4 is possible in some instances
- Head Dia Max 2.5 x Material Dia Some exception may apply
- ▶ F Dim Max 6.0" Longer possible in certain applications
- ▶ Drill hole to be on center +.005 and radial location +2 degrees if needed
- There may be very small tool marks behind the head that are adherent to the process
- Wire Diameters.5"< Dimension E will bee + .06" and B+.02</p>

